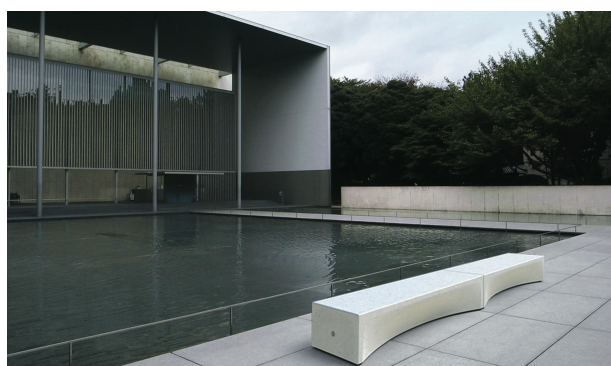
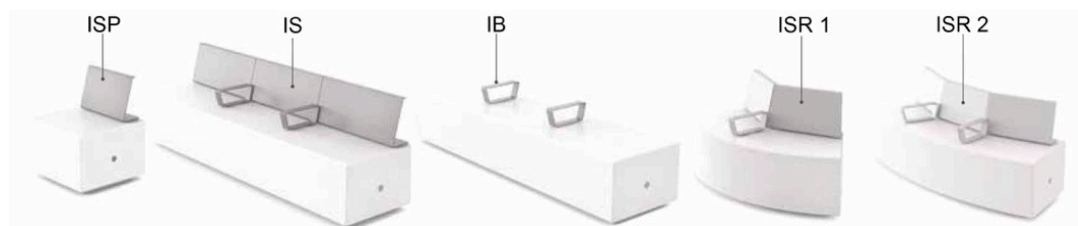


iBOX

PIO & TITO TOSO



The iBox, designed by Pio & Tito Toso, is a modular collection of benches in High Performance Concrete and powder coated steel accessories. iBox is hollowed inside and equipped with channels to accept LED lighting. Post-production lighting is available, upon request.



MATERIALS & FINISHES

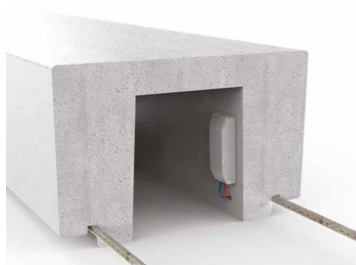
- High Performance Concrete (HPC)
 - Granite
 - White Marble
- Polished Top, VELLUTO sides
- Powder Coated Steel (accessories only)

TREATMENTS

- Anti-Deterioration (standard)
- Anti-Graffiti for HPC & Powder Coated Steel (upon request)
- Zinc Rich TRIPLEX primer for Powder Coated Steel (upon request)

FOOTING

- Freestanding



Lighting controls, upon request.



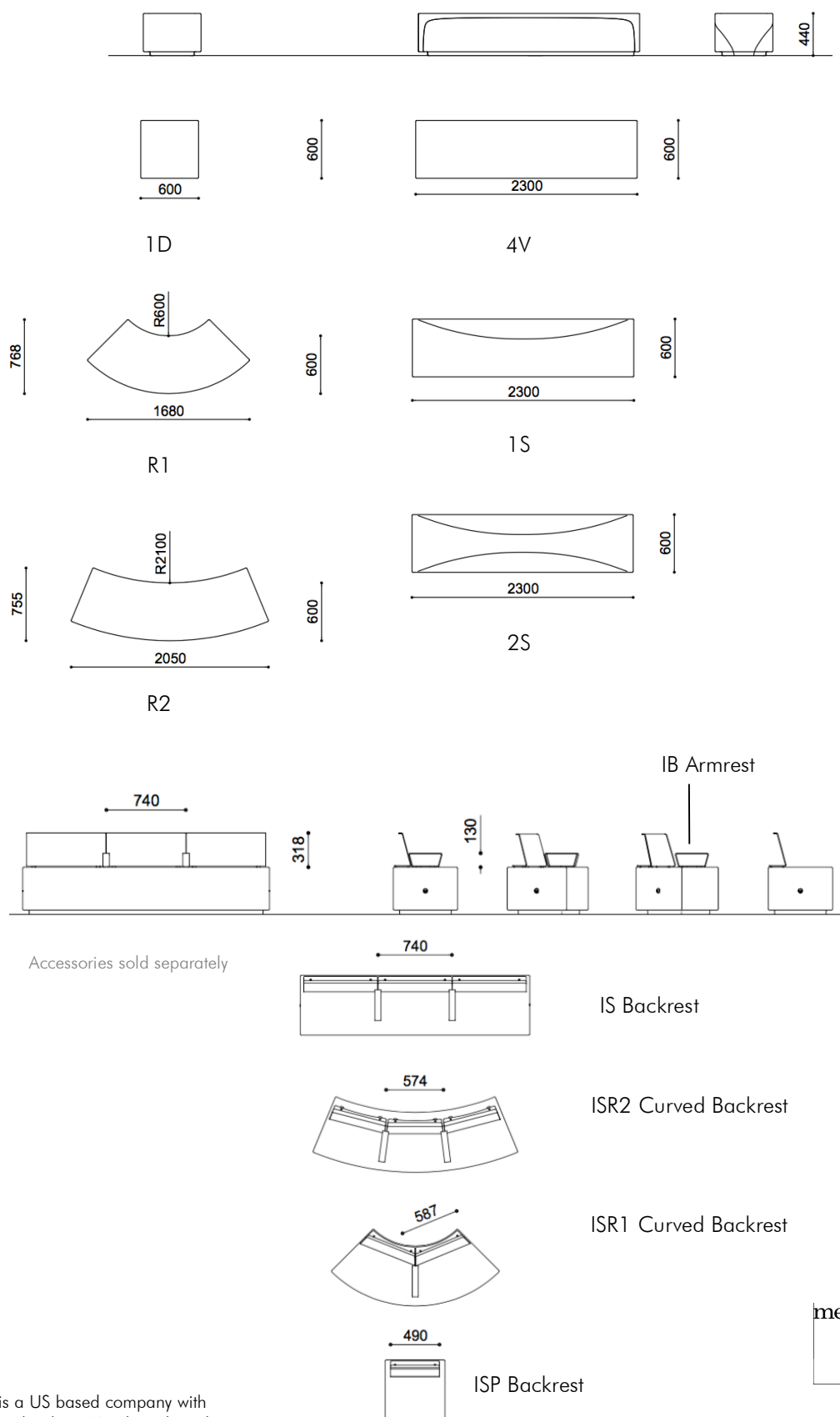
877.690.7755
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iBOX

PIO & TITO TOSO

DIMENSIONS (mm)



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High Performance Concrete (HPC)

HPC is a mixture made of performance reinforced concrete, with the addition of granite or marble aggregates, with good technical structural performance. The aggregates are carefully selected and available in different colors (granite or white marble).

Possible surface finishes of HPC products are:

Polished surface and sides

VELLUTO surface and sides

Polished surface and VELLUTO sides

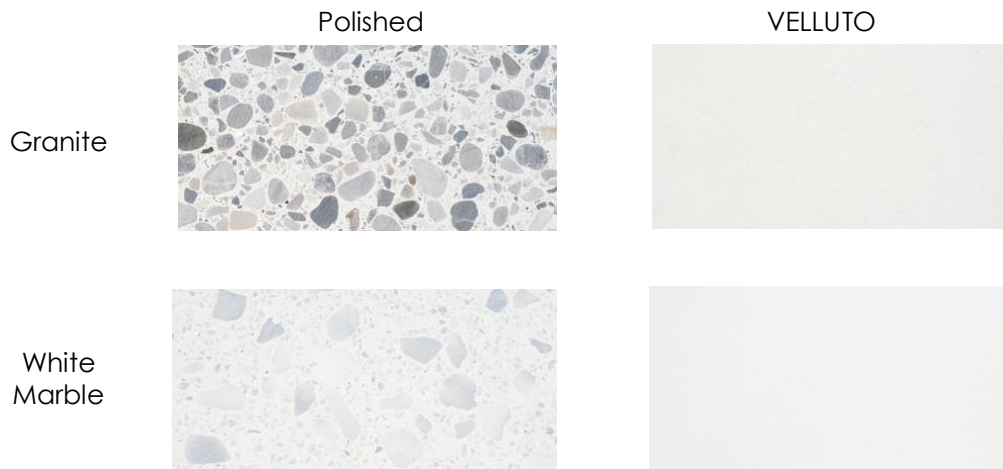
Not all products are available in all finishes. In order to check the finishing available on each product please refer to individual product data sheet for descriptions.

As a standard, the surfaces are treated with special "Anti-deterioration" products, which increase the product's life and resistance characteristics to rain erosion, mold and similar events.

On request, and at an additional cost, an "Anti-graffiti" treatment is available which permits the removal of vandalism carried out with different types of sprays and permanent markers.

Generally, HPC products come equipped with bushings embedded in the stone, suitable for eyebolts to facilitate with the handling and installation.

It is very important to follow the manufacturer's "Care and Maintenance" guide to retain your product's warranty. In case of any doubt about the proper maintenance procedure, please contact id created, Inc. for support.



These images are merely indicative; please refer to physical sample.

Powder Coated Steel and Aluminum

Galvanization on steel

For coated steel products, Metalco uses alternatively three galvanizing systems:

- hot-dip galvanizing
- sendzimir galvanization
- cold galvanization

Metalco selects the galvanizing system most suitable for the thickness and/or shape and/or manufacturing process of each article.

Coating on steel and aluminum

1. Preparation (Sandblasting or manual sanding)
2. Alkaline degreasing
3. Rinsing with water system
4. Rinsing with demineralized water
5. Passivation film-forming
6. Drying with hot air 160°C
7. Application of epoxy primer zinc*
8. Polymerization in the oven 185°C*
9. Cooling*
10. Application of electrostatic pure powder polyester
11. Polymerization in the oven 185°C
12. Cooling
13. Final Test

(*) only on request and/or on cast iron components.

Metalco's standard treatment is polyester powder coated paint with a wrinkled matte effect. Only on request, if it's possible, products can be coated with a glossy finish for an additional charge.

Wrinkled Finish (With different levels of embossing)



Sable Finish (Subject to price surcharge)



These images are merely indicative; please refer to physical sample.

The reproduction of colors on computer monitors and in print is not a true RAL match. To compare the relative RAL colors use a commercial RAL card.

It is very important to follow the manufacturer's **"Care and Maintenance"** guide to retain your product's warranty. In case of any doubt about the proper maintenance procedure, please contact id created, Inc. for support.



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